

## **Tactile Pressure Indicating Film**

A unique, affordable and easy to use tool that reveals the distribution and magnitude of pressure between any two contacting, mating or impacting surfaces.

Have you ever needed to evaluate pressure or force between two touching or mating surfaces? Previously, your only alternatives were strain gauges and load cells, which are both time consuming and difficult to apply and instrument. Now with the advent of our disposable one-time use pressure indicating film, Surface Phase®, evaluating surface contact pressure distribution and magnitude is accurate, quick and highly economical.

## **Common Applications**



## Packaging & Converting:

nip roller impressions, heat sealing, lamination



### **Automotive:**

brake pad, clamping, clutch, battery & fuel cell, impact, gasket/bolted joint, lamination, welding, wiper



#### **Electronics:**

heat sink, BGA, connector, lamination, LCD bonding, wafer bonding / polishing, solar cells



#### Aerospace:

composite layup, fuel cell, lamination, impact, bolted interface



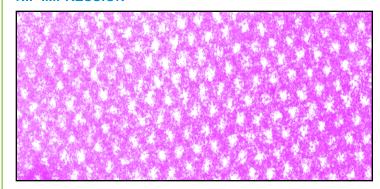
## **Ergonomics:**

biomechanics, body mapping

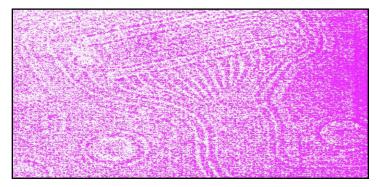


## **EXAMPLE APPLICATIONS**

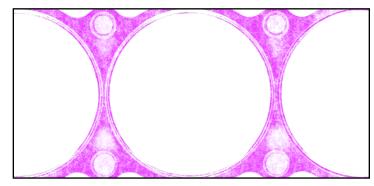
## **NIP IMPRESSION**



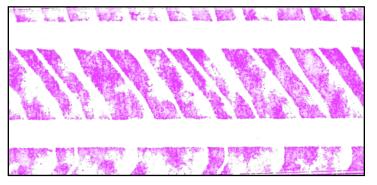
### **LAMINATION PRESS**



#### **GASKETED INTERFACE**



## **TIRE TREAD**



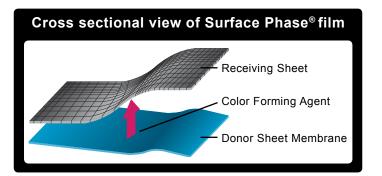
# **Tactile Pressure Indicating Sensor Film**

Accurate, Cost-effective, Easy to Employ Pressure Mapping Technology

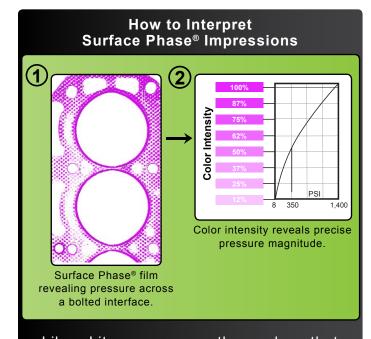
## **How It Works**

Surface Phase® pressure indicating film (patent pending) is comprised of two sheets of film. A donor sheet consisting of a microporous membrane impregnated with a color forming dye. And a receiver sheet (sheet that changes color) consisting of a Silica based microporous void structure. When the donor sheet and receiver sheet are laid together and placed between interfacing surfaces, the contact pressure causes the color forming dye to repel from the donor sheet and chemically bond with the Silica thereby creating an instantaneous and permanent color change. The resultant color intensity is directly proportionate and permanent to the pressure applied at any given point on the film surface.

Film Typ	e Pressure Range
SP1	10 - 90 PSI (0.7 - 6.3 kg/cm²)
SP2	70 – 500 PSI (4.9 – 35.2 kg/cm²)
SP3	350 - 1,400 PSI (24.6 - 98.4 kg/cm²)







Like Litmus paper, the color that Surface Phase® sensor film turns has significance. It is directly related to PSI (kg/cm²), and can be visually compared to our color correlation chart or scanned and quantified with one of our optional optical imaging systems.

Specifications		
USABLE TEMPERATURE RANGE	5°C to 35°C	
USABLE HUMIDITY RANGE	10% to 90% RH	
GAUGE	0.19 mm (7.5 mils)	
SPATIAL RESOLUTION	2.6 microns	
ACCURACY	±10%	
SHELF LIFE	2 years	
TRACEABILITY	NIST	



